







BOMBARDIER Experience the Extraordinary

Creep Forces in Simulations of Traction Vehicles Running on Adhesion Limit

Oldrich Polach

Bombardier Transportation Winterthur, Switzerland

Chief Engineer Dynamics BU Bogies, Europe



Contents

- Demand for model of creep forces for simulations of traction vehicles running on adhesion limit
- Calculation of creep forces in multi-body dynamics
 A time-saving method
- Extension of creep force model by decreasing friction coefficient
 Limitations of this method
- New model of creep forces for traction vehicles running on adhesion limit
- Parameter identification from measurements
- Model validation by comparison of simulations and measurements
- Conclusions

Creep Force Models in Vehicle Dynamics and Drive Dynamics => Demand of one Common Model







- Necessary for drive dynamics (<u>large</u> <u>creep - slip</u>)
- Usually used only for <u>longitudinal</u> <u>direction</u>
- Function of <u>slip velocity</u>

Demand for Creep Force Model Suitable for Simulations of Traction Vehicles Running on Adhesion Limit

Difference dry - wet rail:

- Reduced initial slope
- Adhesion optimum at large creep on wet or polluted rail

State-of-the-art:

- Modells with decreasing section published
- Agreement only for dry and clean contact conditions
- No simple model to simulate real wet and/or polluted conditions



Calculation of Creep Forces in Vehicle Dynamics

Wheel-rail forces are functions of at least four independent variables (multi-dimensional problem):

 $F_x, F_y = f(s_x, s_y, \omega, a/b, Q, f)$

creepages

shape of the contact area

The calculation is repeated many times for each wheel in each integration step

the calculation time is very important

A Time-Saving Method for Calculation of Creep Forces in Multi-body Simulations

- Compromise between calculation time and necessary accuracy
- Magnitude of the resultant creep force as integration of the shear stress distribution
- Effect of spin included based on integration of tangential stress distribution caused by pure spin and on Kalker's results
- Simple algorithm no discretisation or iteration loops necessary
- Calculation time comparable with saturation functions or look-up tables
- Accuracy comparable with FASTSIM
- Method available in ADAMS/Rail, SIMPACK, GENSYS and used in other tools as well



Friction Coefficient Dependent on Slip (Creep) Velocity

Reduction of Kalker's factor Friction coefficient decreasing with slip velocity Kalker's Kalker's factor = 1 factor < 1 Adhesion coefficient **Friction coefficient** Slip velocity Creep Adhesion coefficient Creep



Limitations of the Model with Decreasing Friction Coefficient

 Disagreement mainly for bad adhesion conditions (contaminated or wet rail)



Principle of the Extended Model for Large Creep

- Decrease of shear stiffness with increasing creep
- Modelled by two reduction factors



Extended Model for Large Creep Applications

 Different reduction factors k_A in the area of adhesion and k_s in the area of slip



Parameter Identification from Measurements

 Measurements with GM Locomotive SD 45X (Logston-Itami, USA, 1980)



BOMBARDIER Experience the Extraordinary

Parameter Identification from Measurements

 Measurements with Bombardier Locomotive SBB 460, watered rails (Switzerland, 1992)



12 **BOMBARDIER** Experience the Extraordinary

Parameter Identification from Measurements

 Measurement with Siemens Locomotive Eurosprinter (DB 127), dry rails (Engel -Beck-Alders, Germany, 1998)



Typical Parameters for Real Wheel-Rail Contact

 Three additional parameters :

Wheel-rail conditions		dry	wet
Modelparameter	k _A	1.00	0.30
	k s	0.40	0.10
	μ _o	0.55	0.30
	A	0.40	0.40
	<i>B</i> (s/m)	0.60	0.20



Extended Model for Large Creep Applications (1)

 Influence of longitudinal, lateral, spin creepages and the shape of the contact ellipse considered



Extended Model for Large Creep Applications (2)

 Influence of longitudinal, lateral, spin creepages and the shape of the contact ellipse considered



Extended Model for Large Creep Applications (3)





17 **BOMBARDIER** Experience the Extraordinary

Influence of Tractive Force on the Self-Steering Model of Locomotive SBB 460 (ADAMS/Rail)





Simulation of Adhesion Test with Locomotive SBB 460

Output time plots - leading bogie



Co-Simulation of Vehicle Dynamics and Traction Control

Traction Controller (MATLAB-SIMULINK)

Vehicle Model (SIMPACK)



Vehicle Model: Test Locomotive DB 128 (12X)

- Extended multi-body model
 - Vehicle model
 - Traction chain with torsionaly elastic wheelset







Parameter Identification of Creep Force Model from Measured Creeforce-Creep-Functions

- One parameter set considers the influence of :
 - Vehicle speed
 - Longitudinal creep
 - Lateral creep
 - Spin
 - Contact geometry
 - Normal force



Reaction of Traction Control on Sudden Worsening of Adhesion Conditions

- Starting on straight track
- Sudden decrease of friction coefficient





Comparison Calculation - Measurement

 Starting and acceleration of a test composition on curved sloping track (Kanderviadukt, Switzerland, August 2001)





Conclusions

- The proposed method enables computer simulations of complex vehicle system dynamics including running and traction dynamics
- Influence of speed, shape of the contact ellipse, longitudinal, lateral and spin creep is considered using one parameter set
- The method can be used to model the creep forces based on the measured creepforce-creep-functions
- If no measurements are available, the parameters recommended for typical wheel-rail contact conditions can be used in engineering applications
- The method was used in complex simulations and validated by comparisons with measurements